



## Alusol SL 41 XBB

High performance soluble cutting fluid

### Description

Castrol Alusol™ SL 41 XBB is a high-performance soluble cutting fluid which is formulated without boron and biocides. It contains an additive package that works in synergy to enhance machining performance and surface finish, provide good product stability and helps to lower the overall operations costs.

Alusol SL 41 XBB is suitable for large central systems and single sump machines.

### Application

Alusol SL 41 XBB is especially designed for machining of aluminum alloys. The product can also be used for machining of ferrous alloys.

√√suggested core application    √possible application, please consult Castrol representative prior to use

	Cast Iron	Low-medium alloyed steel	High alloyed - stainless steel	Aluminium alloys	Magnesium alloys	Yellow metals
Grinding		√	√	√		√
Milling, Turning (general machining)	√	√√	√√	√√		√
Drilling	√	√√	√	√√		√
Reaming, Tapping	√	√√	√	√√		√
Broaching	√			√√		√

### Advantages

- Formulated without formaldehyde releasing agent and boron which help you to fulfil aspects of legislative requirements and waste treatment requirements that specify that these chemicals are excluded
- Extended fluid life can help reduce maintenance and machine downtime
- Low foam in recommended water conditions (see details below)
- Lubrication package designed to try to help to enhance tool life and improve surface finish on aluminium machining
- Good wetting properties can help reduce coolant drag out and help deliver cleaner machine tools and components
- Suitable for a wide range of materials and applications provides opportunity for product consolidation

## Typical Characteristics

	Unit	Test Method	Value
<b>Concentrate</b>			
Appearance	-	Visual	Amber
Mineral oil content	Wt%	Calculated	53
<b>Emulsion</b>			
Appearance	-	Visual	Milky
pH (5%)		DIN 51369 ASTM E70-97	9.5
Refractometer Factor			1.0

Subject to usual manufacturing tolerances.

## Recommended Concentrations

Grinding	7-8%
General Machining	7-10%
Drilling	7-10%
Reaming and tapping	8-10%
Broaching	8-10%

Water range 100-800 ppm CaCO<sub>3</sub>

## Storage

To avoid product deterioration always keep the container/drum tightly sealed. For optimum product stability, store between 5°C/41°F and 45°C/113°F in a cool, dry place away from direct sunlight. Prevent exposure to frost and avoid water ingress. It is preferable to store the product indoors.

For more details, please refer the product safety data sheet.

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