

Honilo 989

High performance neat cutting oil

Description

Castrol Honilo™ 989 is a chlorine free low viscosity neat cutting oil, which is sulphur and heavy metal free.

Application

Honilo 989 has been designed for honing and superfinishing of ferrous and non-ferrous materials. It can also be used for grinding applications, drilling and general machining of aluminium and yellow metals.

ü ü suggested core application ü possible application, please consult Castrol representative prior to use

	Cast Iron	Low-medium alloyed steel	High alloyed steel /nickel-chromium alloys	Titanium alloys	Aluminium alloys	Yellow metals
Honing/ Superfinishing	ü ü	ü ü	ü		ü ü	ü ü
Grinding	ü	ü	ü		ü	ü
Drilling					ü	ü
Broaching/Gear manufacturing						
General machining					ü	ü

Advantages

- Excellent flushing and lubrication properties extend honing stone life and enables high surface finish and dimensional accuracy
- Low viscosity and excellent wetting properties reduces drag out and results in lower product usage
- Good filtering characteristics and high oxidation stability increase product lifetime
- Our chlorine and heavy metal free formulation improves the environmental profile and reduces disposal costs
- Low odour, light colour and low mist result in operator acceptability

Typical Characteristics

Properties	Standard	Unit	Data
Appearance	Visual		Yellow
Viscosity @ 40°C	DIN 51562	mm ² /s	2,9
Density @ 15°C	DIN 51757 ASTM D 1298	g/ml	0.82
Flashpoint COC	ISO 2592	°C	> 105
Copper corrosion	ISO 2160 ASTM D 130	3 hr at 100°C	1a

Subject to usual manufacturing tolerances.

Additional Information

	ester	active sulphur	inactive sulphur	phosphorous	calcium	chlorine	zinc
Additives	+	-	-	+	+	-	-

Storage

To avoid product deterioration always keep the container/drum tightly sealed. Store the product in a cool, dry place away from direct sunlight. Prevent exposure to frost and avoid water ingress. For optimum product stability, it is preferable to store the product indoors between 5°C and 45 °C / 41°F and 113°F.

For more details, please refer the product safety data sheet.

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Castrol (UK) Limited, PO BOX 352, Chertsey Road, Sunbury On Thames, Middlesex, TW16 9AW
Orders/Enquiries: 0345 9645111 Technical Enquiries: 0345 082 1719
www.castrol.com/industrial